

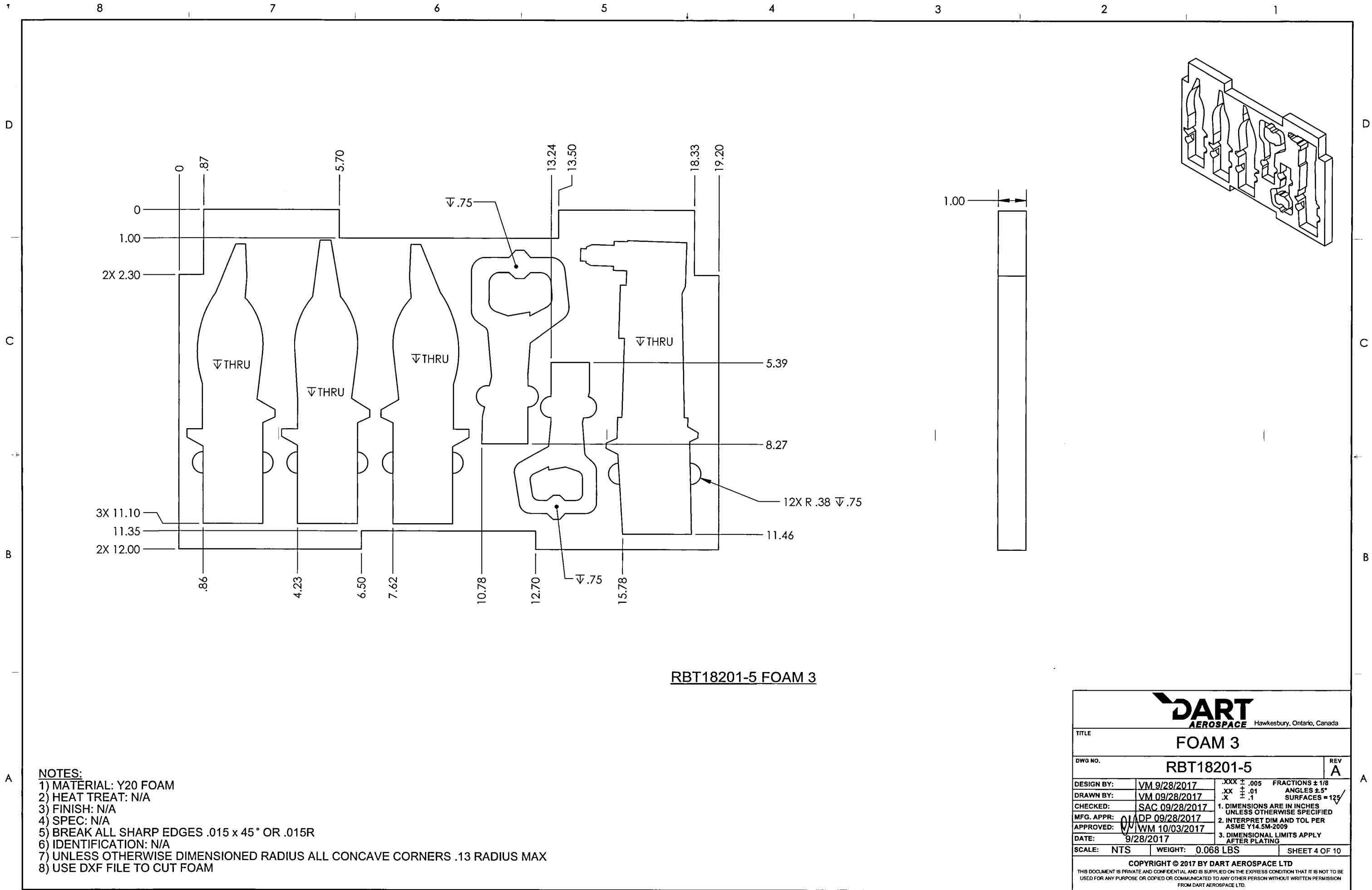


NOTES:
1) MATERIAL: Y20 FOAM
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A
7) UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX
8) USE DXF FILE TO CUT FOAM

RBT18201-1 FOAM 1

| | | | |
|---|---|---|------------------|
|  DART AEROSPACE Hawkesbury, Ontario, Canada | | | |
| TITLE FOAM 1 | | | |
| DWG NO. RBT18201-1 | | | REV A |
| DESIGN BY: | VM 9/28/2017 | .XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 09/28/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | SAC 09/28/2017 | .X ± .1 | SURFACES = 125✓ |
| MFG. APPR: | DP 09/28/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: |  WWM 10/03/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 9/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | 0.051 LBS |
| | | SHEET 2 OF 10 | |
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SEE ATTACHED DEVIATION



1
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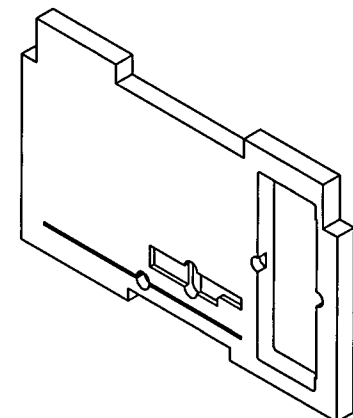
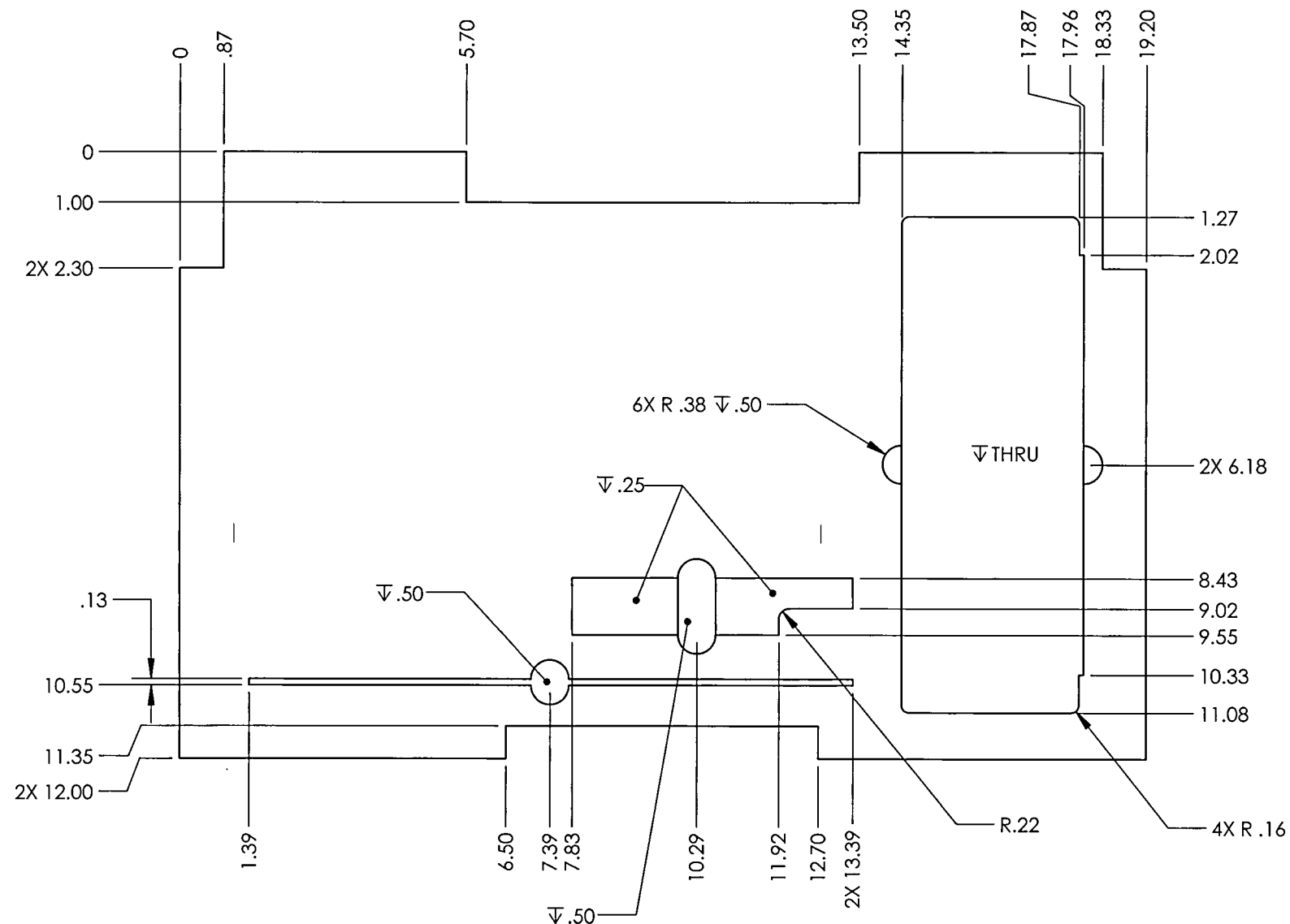
D
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SEE ATTACHED DEVIATION



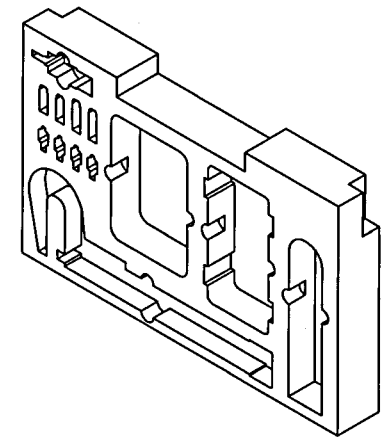
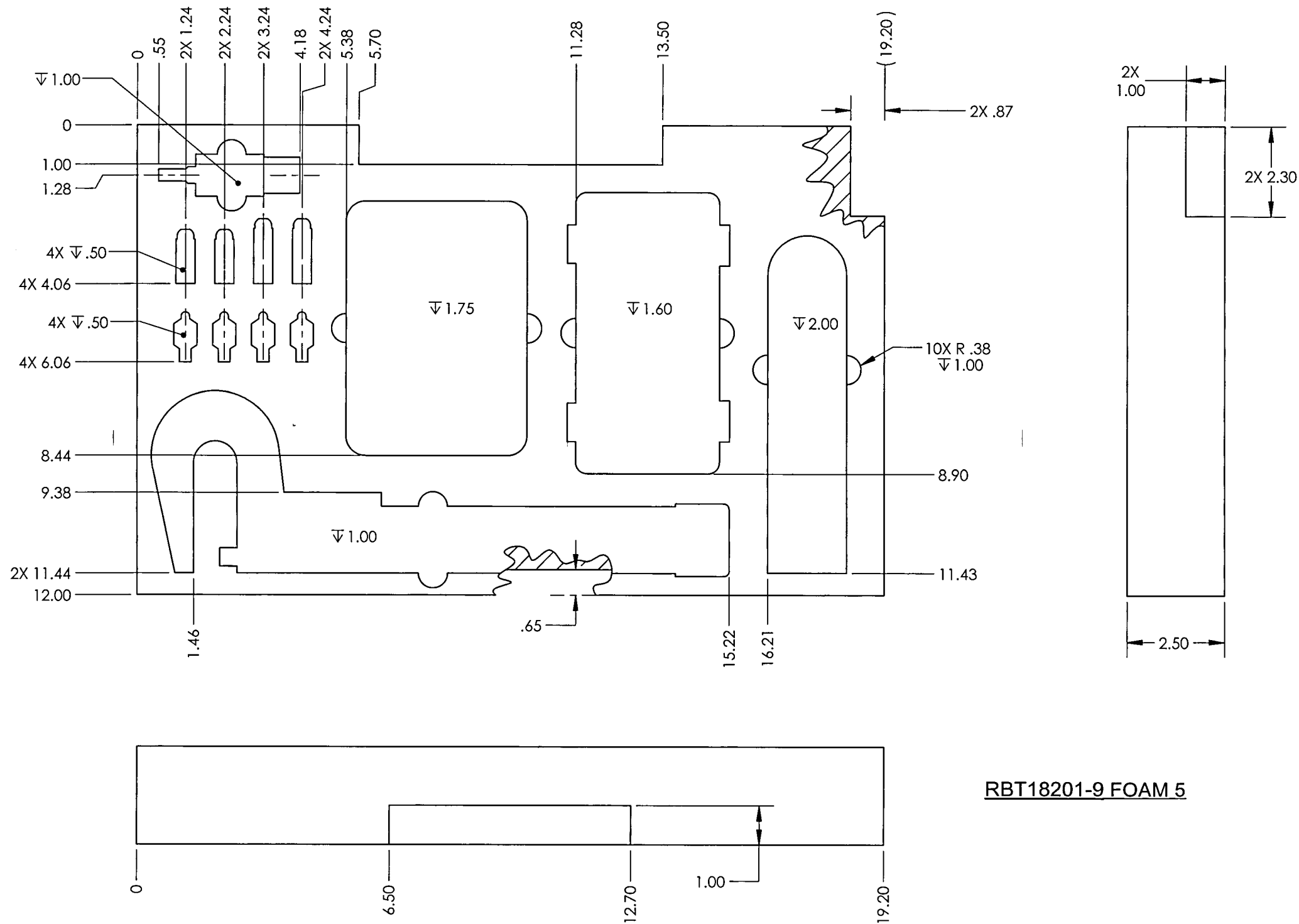
RBT18201-7 FOAM 4

NOTES:

- 1) MATERIAL: Y20 FOAM
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A
- 7) UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX
- 8) USE DXF FILE TO CUT FOAM


| | | | |
|--|----------------|--|---------------------|
| DART AEROSPACE Hawkesbury, Ontario, Canada | | | |
| TITLE FOAM 4 | | | |
| DWG NO. RBT18201-7 | | | REV A |
| DESIGN BY: | VM 9/28/2017 | .XXX \pm .005 | FRACTIONS \pm 1/8 |
| DRAWN BY: | VM 09/28/2017 | .XX \pm .01 | ANGLES \pm 5° |
| CHECKED: | SAC 09/28/2017 | .X \pm .1 | SURFACES = 125 |
| MFG. APPR: | DP 09/28/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | WM 10/03/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 9/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | 0.102 LBS |
| | | SHEET 5 OF 10 | |
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SEE ATTACHED DEVIATION

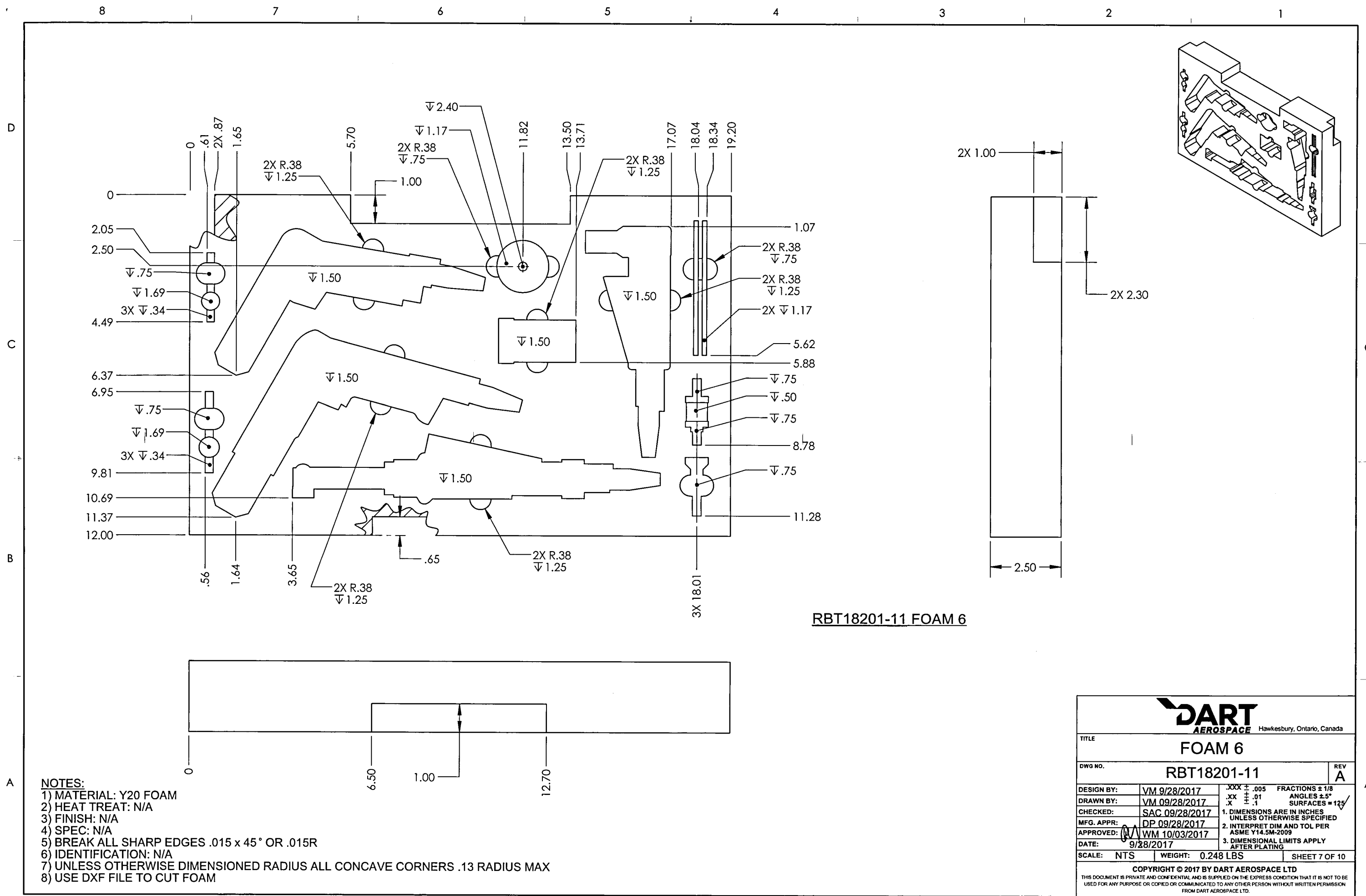


RBT18201-9 FOAM 5

- NOTES:
- 1) MATERIAL: Y20 FOAM
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX
 - 8) USE DXF FILE TO CUT FOAM

|  Hawkesbury, Ontario, Canada | | | |
|--|----------------|---|------------------|
| TITLE | | | |
| FOAM 5 | | | |
| DWG NO. | | | REV |
| RBT18201-9 | | | A |
| DESIGN BY: | VM 9/28/2017 | .XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 09/28/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | SAC 09/28/2017 | .X ± .1 | SURFACES = 125 ✓ |
| MFG. APPR: | DP 09/28/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | WM 10/03/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 9/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | 0.223 LBS |
| | | SHEET 6 OF 10 | |
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SEE ATTACHED DEVIATION

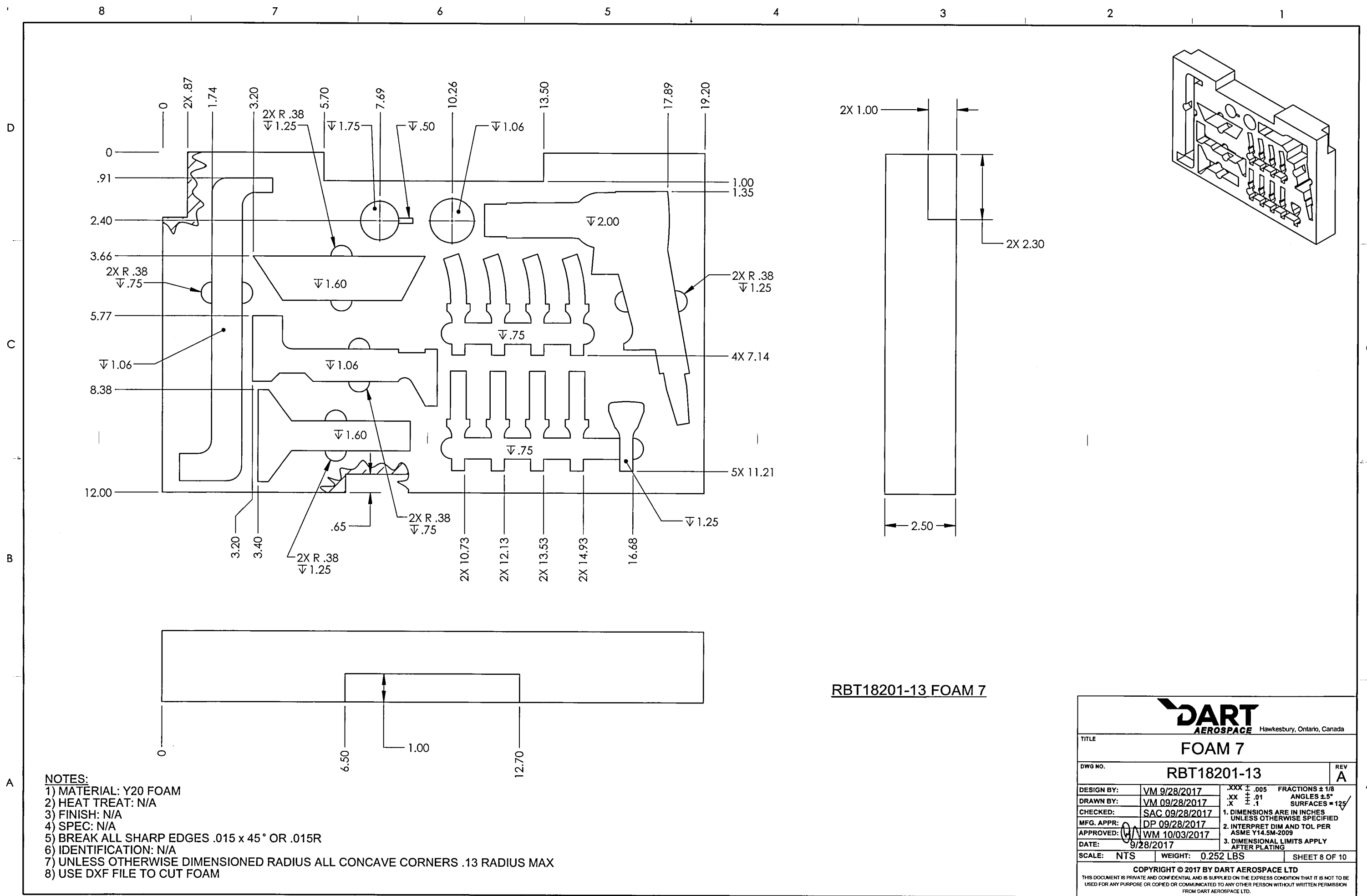


RBT18201-11 FOAM 6


- NOTES:
- 1) MATERIAL: Y20 FOAM
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) UNLESS OTHERWISE DIMENSIONED RADIUS ALL CONCAVE CORNERS .13 RADIUS MAX
 - 8) USE DXF FILE TO CUT FOAM

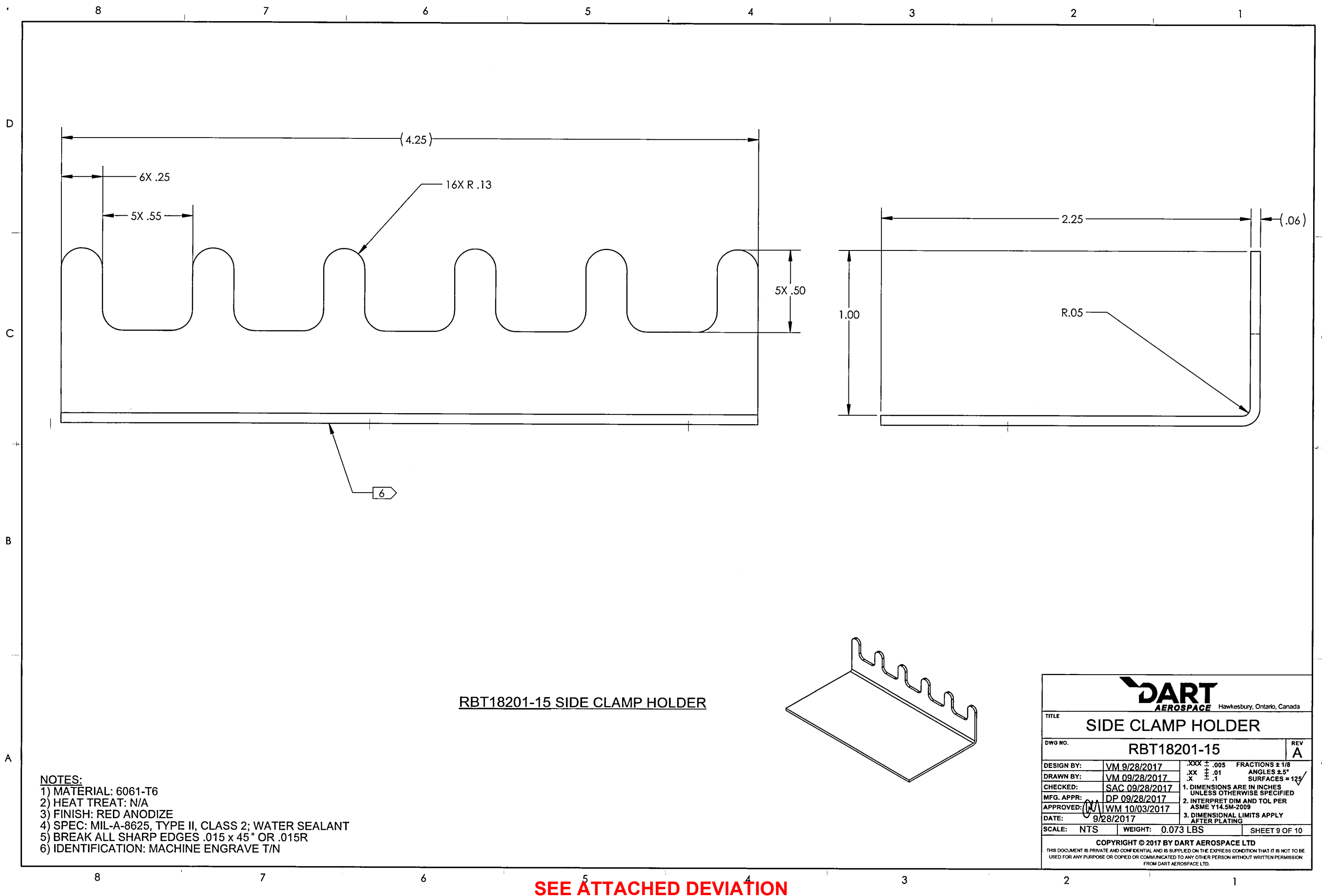
| | | | |
|--|----------------|--|-----------------|
| DART AEROSPACE Hawkesbury, Ontario, Canada | | | |
| TITLE FOAM 6 | | | |
| DWG NO. RBT18201-11 | | | REV A |
| DESIGN BY: | VM 9/28/2017 | .XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 09/28/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | SAC 09/28/2017 | .X ± .1 | SURFACES ± 125 |
| MFG. APPR: | DP 09/28/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | WM 10/03/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 9/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | 0.248 LBS |
| | | SHEET 7 OF 10 | |
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SEE ATTACHED DEVIATION



RBT18201-13 FOAM 7

| | | | |
|--|----------------|---|-----------------|
|  DART AEROSPACE | | Hawkesbury, Ontario, Canada | |
| TITLE | | | |
| FOAM 7 | | | |
| DWG NO. | | | REV A |
| RBT18201-13 | | | |
| DESIGN BY: | VM 9/28/2017 | .XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 09/28/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | SAC 09/28/2017 | .X ± .1 | SURFACES = 125✓ |
| MFG. APPR: | DP 09/28/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| APPROVED: | WM 10/03/2017 | | |
| DATE: | 9/28/2017 | | |
| SCALE: | NTS | WEIGHT: | 0.252 LBS |
| | | SHEET 8 OF 10 | |
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


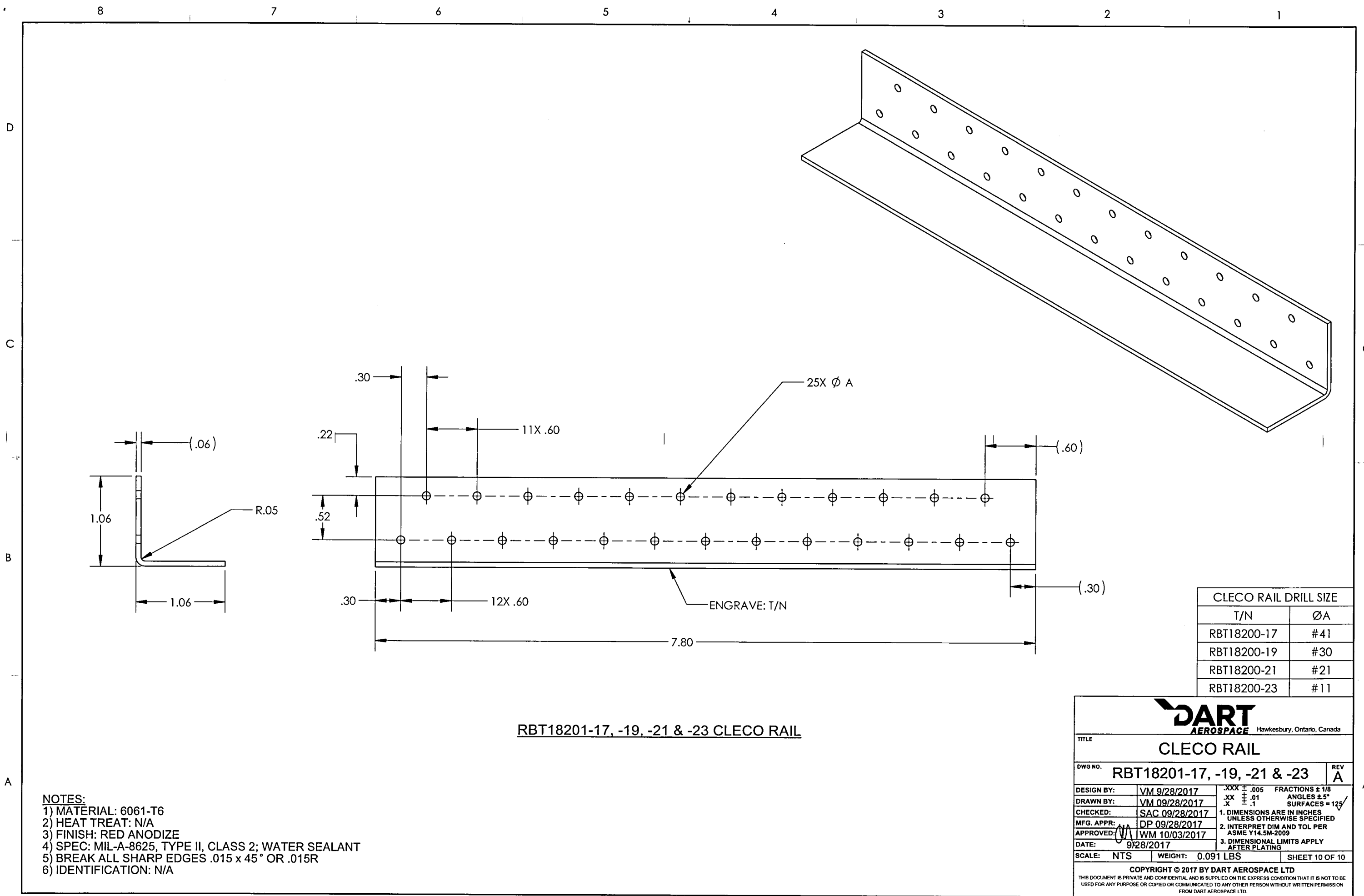
NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: RED ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE T/N

RBT18201-15 SIDE CLAMP HOLDER

SEE ATTACHED DEVIATION

| | | | | | |
|--|----------------|---|------------------|-----------------------------|--|
|  DART AEROSPACE | | | | Hawkesbury, Ontario, Canada | |
| TITLE SIDE CLAMP HOLDER | | | | | |
| DWG NO. RBT18201-15 | | | | REV A | |
| DESIGN BY: | VM 9/28/2017 | .XXX ± .005 | FRACTIONS ± 1/8 | | |
| DRAWN BY: | VM 09/28/2017 | .XX ± .01 | ANGLES ± 5° | | |
| CHECKED: | SAC 09/28/2017 | .X ± .1 | SURFACES = 125 ✓ | | |
| MFG. APPR: | DP 09/28/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | | | |
| APPROVED:  | WM 10/03/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | | | |
| DATE: | 9/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | | | |
| SCALE: | NTS | WEIGHT: | 0.073 LBS | SHEET 9 OF 10 | |
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| CLECO RAIL DRILL SIZE | |
|-----------------------|-----|
| T/N | ØA |
| RBT18200-17 | #41 |
| RBT18200-19 | #30 |
| RBT18200-21 | #21 |
| RBT18200-23 | #11 |

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

**DART**
AEROSPACE
Hawkesbury, Ontario, Canada

| | | | |
|------------|-----|-----------------------------|-----------|
| TITLE | | CLECO RAIL | |
| DWG NO. | | RBT18201-17, -19, -21 & -23 | |
| DESIGN BY: | | VM 9/28/2017 | |
| DRAWN BY: | | VM 09/28/2017 | |
| CHECKED: | | SAC 09/28/2017 | |
| MFG. APPR: | | DP 09/28/2017 | |
| APPROVED: | | WM 10/03/2017 | |
| DATE: | | 9/28/2017 | |
| SCALE: | NTS | WEIGHT: | 0.091 LBS |
| | | SHEET 10 OF 10 | |

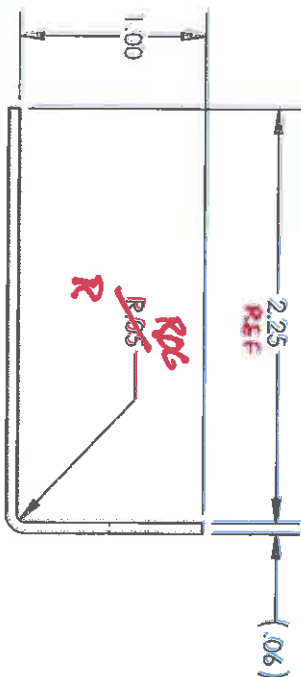
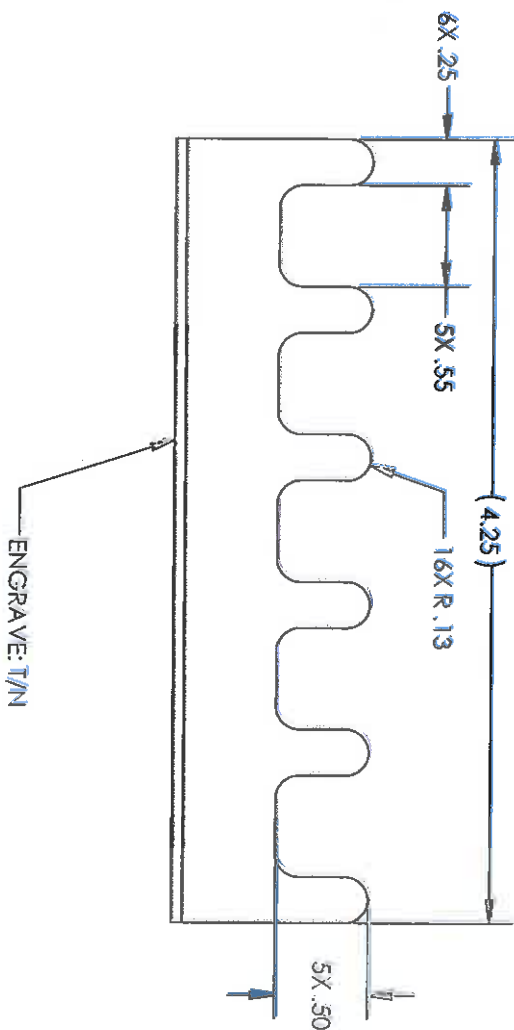
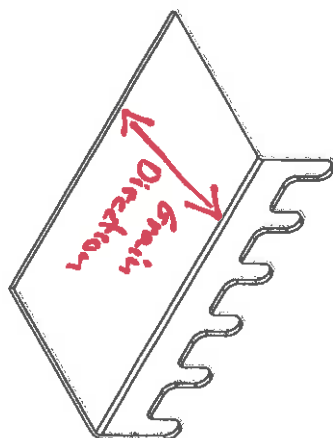
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| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
|-----|-------------|------|---------|----------|
| | | | | |

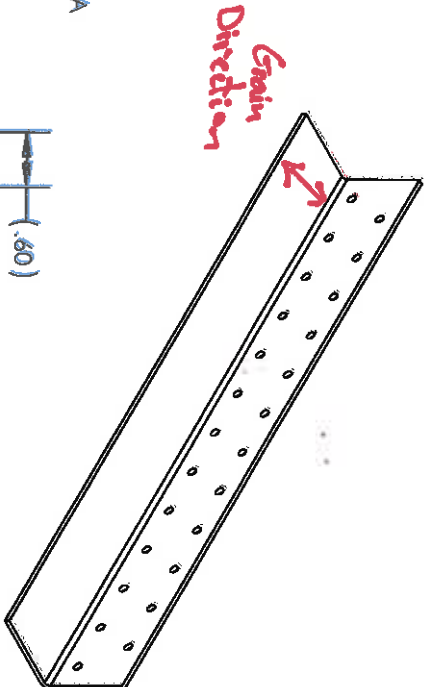


-15

SIDE CLAMP HOLDER

| | |
|---|---|
| RED BARN MACHINE | |
| SHEET METAL KIT | |
| DWG NO. RB18201-15 | REV |
| MATERIAL: ALUMINUM | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| XXX ± .010 .XX ± .005 .X ± .001 1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | DRAWN BY: SMITH APPROVED: SMITH RED ANODIZE USED ON MOLD |
| SCALE: 1:1 | DATE: 10/3/2013 |
| SHEET 9 OF 10 | |

| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
|-----|-------------|------|---------|----------|
| 1 | REVISIONS | | | |



| | |
|-----------------|-----------------|
| DRAWN BY: SMITH | |
| APPROVED | DATE: 12/3/2013 |
| SHEET 10 OF 10 | |